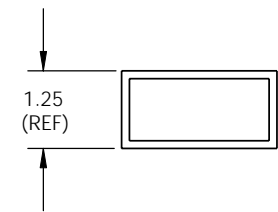
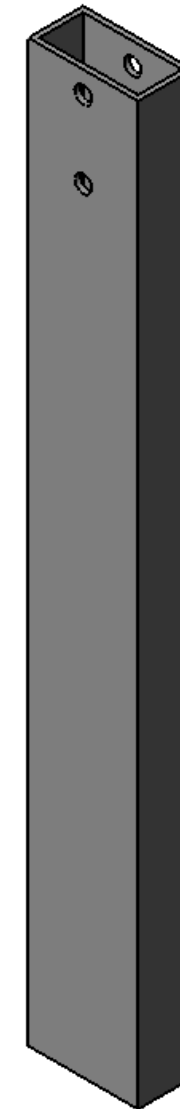
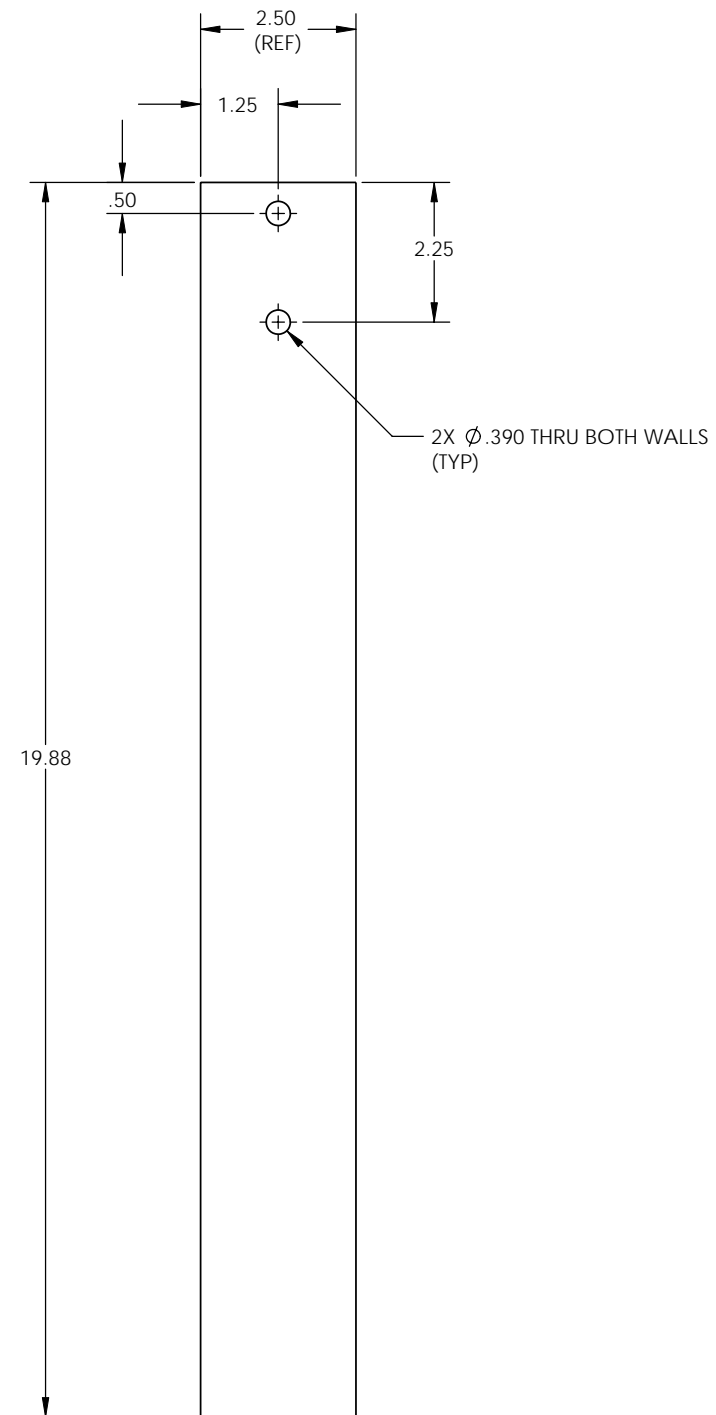



REVISIONS			
REV	BY	DESCRIPTION	DATE



MATL: .125 WALL x 1.25 x 2.50 ALUMINUM TUBE	ASME Y14.5M 1994 APPLIES	DATE: 9/7/2007	 <b>ICE CORING &amp; DRILLING SERVICE</b> University of Wisconsin Space Science & Engineering Center 1225 W Dayton Street Madison, WI 53706	
<b>ICE CORING &amp; DRILLING SERVICES</b>	UNLESS NOTED INCH	DRAWN: AJP	CHK'D: JAJ	NO RECD: 1
<b>RISER ASSEMBLY</b>	UNITS: INCH	APPRD: RJB	SCALE: 1:2	DWG NO: 8514 C0032
<b>PIVOT RISER</b>	3-PLACE: +/- .005			REV: -
USED ON: 8514C0031	2-PLACE: +/- .010			
	1-PLACE / FRAC: +/- .015			
	ANGULAR: +/- 0.5 DEGREES			